



Surface Finishes and Fastener Matrix

Speed Fastening Systems®

This chart aims to show you what surface finish options are possible to apply to our standard fastener types as "customer specials".

- For painted rivets, let us know the colour specification - such as the "RAL" code - if you know it. We can then match the colour precisely.
- We have many finish options for better corrosion resistance. Please contact us and our Application Engineers can help you choose the best solution for your needs.

Key to the symbols

Y	Yes, this finish is technically proven and has been applied on this type of fastener (or fastener component) in the past. Note however a minimum order quantity may apply.
Q	The finish is technically possible but will require review by our Production Team to give you a price. Please submit an enquiry and we can start preparing a quote for you straight away.
N/A	Sorry, this finish is not suitable for this type of fastener (or fastener component). However we might have some alternative suggestions to meet your needs. Please contact us and let our Application Engineers help you to find a fastening solution.

Surface Finish	Component Base Material	Hours to		Avtronic®	Briv®	Chobert®	NeoSpeed®	RivscREW®
		white rust	red rust	Body	Body	Body	Body	Body
Colour								
Aluminium								
Anodise and dye	As required	n/a	n/a	Q	Q	Q	Q	N/A
Black Delta®-Seal GZ	Black	480	n/a	N/A	Q	Q	N/A	N/A
Epoxy painting	As required			Q	Q	Q	Q	N/A
Mechanical polishing	Natural (shiny)	n/a	n/a	N/A	Q	Q	Q	N/A
Silver Delta®-Seal GZ	Silver	480	n/a	N/A	Q	Q	N/A	N/A
Steel								
Black oxide	Black			N/A	Q	Q	Q	Q
Black oxide coating	Black			N/A	Q	Q	Q	Q
Bright tin	Silver	n/a	n/a	N/A	Q	Q	Q	Q
Clear Delta®-Seal	Clear	480		N/A	Q	N/A	N/A	N/A
Epoxy painting	As required			N/A	Q	Q	Q	N/A
Light blue Delta®-Seal Duplex	Blue			N/A	Q	Q	Q	N/A
Molybdenum Disulphide Lube	Grey/Black			N/A	Q	Q	Q	Y
Phosphate	Black		7	N/A	Q	Q	Q	Q
Phosphate + Delta®-Seal	As required		120	N/A	Q	Q	Q	N/A
Phosphate + Delta®-Tone + black Delta®-Seal GZ	Black (matt)		240	N/A	Q	N/A	N/A	N/A
Phosphate + silver Delta®-Tone + silver Delta®-Seal	Silver/Grey	120	240	N/A	Q	Q	Q	Q
Tin/Zinc self colour	Grey	48	1000	N/A	Q	Q	Q	Q
Zinc + black Delta®-Seal GZ	Black (matt)	120	240	N/A	Q	N/A	N/A	N/A
Zinc + black passivation / Class 5 Type 11	Black (matt)	24	72	N/A	Q	Q	Q	Q
Zinc + clear passivation	Clear	96	240	N/A	Y	Y	Y	Q
Zinc (5µm) + clear passivation	Clear	72	120	N/A	Q	Q	Q	Y
Zinc + clear passivation + top seal	Clear	96	384	N/A	Q	Q	Q	Q
Zinc (5µm) + clear passivation + top seal	Clear	96	120	N/A	Q	Q	Q	Q
Zinc + clear passivation + leach and seal / Class 5 Type 1 (Ford S437)	Clear	120	400	N/A	Q	Q	Q	Q
Zinc + silver Delta®-Seal	Silver/Grey	240	480	N/A	Q	N/A	Q	N/A





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Surface Finish Component Base Material	Colour	Hours to		Avtronic®	Briv®	Chobert®	NeoSpeed®	Rivcrew®
		white rust	red rust	Body	Body	Body	Body	Body
Steel								
Zinc/Iron + black passivation	Black	120	480	N/A	Q	Q	Q	Q
Zinc/Nickel + black Delta®-Seal	Black (matt)	48	480	N/A	Q	Q	Q	N/A
Zinc/Nickel + black passivation + seal	Black	240	720	N/A	Q	Q	Q	Q
Zinc/Nickel + clear passivation / C1T3	Clear	120	720	N/A	Q	Q	Y	Q
Zinc/Nickel + clear passivation + TnT 15	Clear	240	720	N/A	Q	Q	Q	Q
Zinc/Nickel + clear passivation + seal	Clear	240	720	N/A	Q	Q	Q	Q
Zinc/Nickel + clear passivation + seal (Spec. for VW "r643")	Clear	240	720	N/A	Q	Q	Q	Q
Zinc/Nickel + clear passivation + seal/torque modifier (Spec. for VW, DBL and BMW)	Clear	240	720	N/A	Q	Q	Q	Q
Zinc/Nickel + KTL	Black (bright)	360		N/A	Q	Q	Q	Q
Zinc/Nickel no passivation	Grey	24	500	N/A	Q	Q	Q	Q
Zinc/Nickel (6µm) + trivalent black passivation + top seal	Black	72	240	N/A	Q	Q	Q	Q
Zinc/Nickel + trivalent black + top seal	Black	72	240	N/A	Q	Q	Q	Q
Stainless Steel								
Black Delta®-Seal	Black (matt)		480	N/A	Q	Q	Q	N/A
Black oxide and oiling	Black			N/A	Q	Q	Q	N/A
Clean + nitric acid passivation	Natural (shiny)			N/A	Q	Q	Y	N/A
Epoxy painting	As required			N/A	Q	Q	Q	N/A
Mechanical polishing	Natural (shiny)			N/A	Q	Q	Q	N/A
Temper colouring	Pale Straw	n/a	n/a	N/A	Q	Q	Q	N/A
Brass								
Black Delta®-Seal GZ	Black			N/A	Q	Q	N/A	N/A
Black oxide coating	Black			Q	Q	Q	N/A	N/A
Bright tin	Silver	n/a	n/a	Q	Y	Y	N/A	N/A
Brighten	Natural (shiny)			Y	Y	Y	N/A	N/A
Molybdenum Disulphide Lube	Grey/Black			N/A	Q	Q	N/A	N/A